

SHANGRAO RUICHEN SEALING CO.,LTD DONGGUAN RUICHEN SEALING CO.,LTD

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S7006 (SILICONE 70SH RED) COMPOUND							
ASTM D2000 M5GE 706 A19 B37 EO16 EO36 F19							
Press Cure	Post Cure Sheet : 4 hrs 200℃ Button : 4 hrs 200℃						
Sheet : 5min 175°C							
Button : 10 min 175°C							
ORIGINAL PROPERTIES	SPECIFICATION	TEST RESULT	ASTM TEST METHOD	JUDGE			
HARDNESS SHORE A	70°±5	72	D2240	ОК			
TENSILE STRENGTH, MPA, MIN	≥6	7.46	D412	OK			
ULTIMATE ELONGATION, %, MIN	≥150	218.41	D412	ОК			
SPECIFIC GRAVITY (g/cm ³)		1.21	D297	OK			
HEAT RESISTANCE 70 H . AT 225℃ (A19)							
CHANGE IN HARDNESS, POINTS	+10	5	D573	ОК			
CHANGE IN TENSILES STRENGTH, %	-25	-20.11		ОК			
CHANGE IN ULTIMATE ELONGATION, MAX %	-30	-24.99		ОК			
COMPRESSION SET, MAX, 22H AT 175 $^\circ C$ (B37)	≤25	20.19	D395	ОК			
FLUID RESISTANCE NO.1 OIL, 70H AT 150 $^\circ C$ (EO16)							
CHANGE IN HARDNESS, POINTS	0~15	-5	D471	ОК			
CHANGE IN TENSILES STRENGTH, MAX %	-20	2.96		OK			
CHANGE IN ULTIMATE ELONGATION, MAX %	-20	-17.51		ОК			
CHANGE IN VOLUME %	0~+10	5.76		OK			
FLUID RESISTANCE NO.3 OIL, 70H AT 150 $^\circ C$ (EO36)							
CHANGE IN HARDNESS, POINTS	-30	-17	D471	ОК			
CHANGE IN VOLUME %	+60	41.56		OK			
LOW-TEMPERATURE BRITTLENESS NONBRITTLE							
AFTER 3MIN AT -55°C (F19)	NONBRITTLE	PASS	D2137	ОК			

3. This information is, to the best of our knowledge, accurate reliable to the date indicated.

4. The above mentioned data have been obtained by tests we consider as reliable, We don't assure that

- the same results can be obtained other laboratories, using different conditions by the preparation and

-evaluation of the samples.

Approved By: Check	ked By: Yunli Tu	Tested By:	Jianjun Zhu
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